



HOTMARKPRINT REVOLUTION 1798



↓ °C	LOW TEMP.	QUICK
COTTON POLYESTER	120°C 20 s	140°C 5 s
↓ °C	140°C 5 s 2ND HEAT PRESSING : 15 s	
NYLON		



PEEL HOT

Flex Blade 45°
Medium pressure



≈ 75 µm

SPECIFICATIONS

APPLICATION

1. Printing and cutting

- Prepare the image on positive following the instruction of the printer manufacturer:
- Take care of the printing (45°C) and drying temperatures (50°C).
- Use the adequate printing profile (for instance, with Roland, select Colorip or Versawork, and then profile GENERIC VINYL 1, and we recommend to select the option MAX IMPACT).
- Remove the flex from the printer and wait for the complete drying of inks at room temperature, at least 4 hours.

2. Heat pressing

- Weed the excess material.
- Use an application tape ATT 480/500/450 (with a medium tack) to transfer the image.
- Position and heat press on a SEFA machine the image on the garment protected by a silicone paper.
 - medium pressure.
- If you use it, peel the application tape off when hot.

THICKNESS:  White matt polyurethane media
75 microns

CARRIER: Self-adhesive and clear polyester

CERTIFICATES:  Oeko-Tex label Standard 100 Class I



APPLIES ON

Cotton ● Polyester ● Acrylic and similar fibres ● Nylon

CARE & MAINTENANCE

- Always respect the garment's instructions
- Allow 24 hours after application before washing
- Iron the backside only
- Printable media are very sensitive: always handle with care and preferably with gloves.
- Always store the roll in a plastic bag protected from dust.
- It is important always using official inks from the printer manufacturer.

WASH

- Cotton/Polyester : Max 60° C
Nylon : Max 40° C
- Preferably inside out
- Do not bleach
- Tumble-dry approved
- Dry-cleaning unapproved

STORE

- Up to 1 year
- In a dry room (15-25°C)
- Away from sunlight
- In vertical position



NOTE: For best results, it is recommended to TEST prior to starting standard production